

REAR QUARTER INSIDE HARDWARE AND TRIM

2562, 2562DF

REAR QUARTER WINDOW GARNISH MOLDINGS

2562 AND 2562DF STYLES

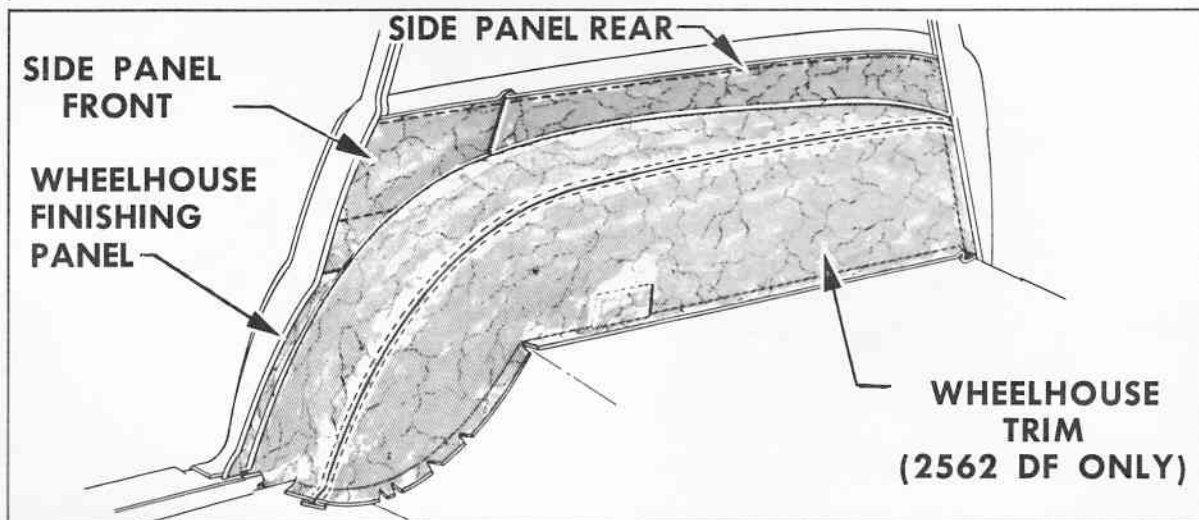
REMOVAL AND INSTALLATION

The garnish moldings are secured to the body with screws, and consist of a garnish molding front and rear, and a garnish molding upper and lower escutcheon. To remove moldings, remove escutcheons, lift gate hinge covers, and molding attaching screws. To install moldings, reverse removal procedure.

REAR QUARTER TRIM

2562 AND 2562DF STYLES

The rear quarter trim consists of a side panel front and rear, and wheelhouse finishing panel as shown in illustration. On 2562DF styles, the wheelhouse is covered with trim.



REMOVAL AND INSTALLATION

1. Remove rear quarter window garnish moldings. Disengage folding seat back from retainers and remove retainers.
2. Remove screws securing wheelhouse finishing panel and remove panel.
3. Remove screws along wheelhouse securing side panel front and rear.
4. Remove screws securing finishing molding at rear edge of side panel and remove molding to expose tacks.
5. Carefully remove tacks securing rear edge of side panel rear and remove side panel.
6. With suitable tool, carefully pry front edge of side panel front from trim stick on body lock pillar and remove panel.
7. To remove wheelhouse trim, remove folding seat back from body, remove floor finishing moldings along bottom of wheelhouse panel and remove tacks securing bottom edge of trim. Carefully break cement bond along upper edge of wheelhouse trim and remove from body.
8. To install, reverse removal procedure. Before installing trim, apply sealer around trim and seat back retainer attaching screw holes in inner panel.

REAR QUARTER WINDOW

2562DF

The one-piece, stationary, rear quarter window is secured in the body opening by a rubber channel. In addition, metal retainers are installed inside the body along the rubber channel to secure the assembly in place.

REMOVAL

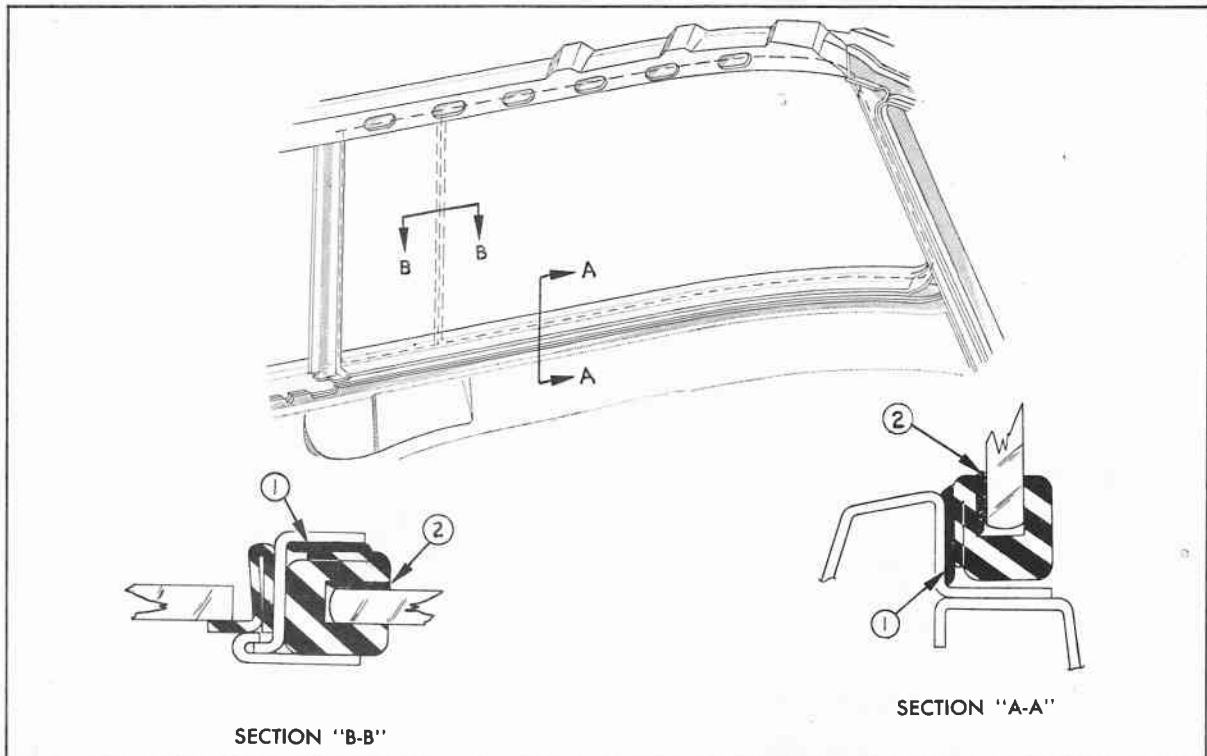
1. Remove rear quarter window garnish moldings and metal retainers along rubber channel.
2. With suitable tool, carefully break seal between rubber channel and body metal around perimeter of rear quarter window.
3. With helper supporting glass on inside of body, carefully push rear quarter window with rubber channel toward inside of body.
4. Remove channel and glass from body and place on a covered bench, then remove rubber channel from glass.

INSTALLATION

1. Clean off old sealer from body and rubber channel.
2. Check rubber channel and rear quarter window opening for any irregularities and correct if present.
3. Apply bead of medium-bodied sealer along wall of rabbet as indicated at (1) in Section "A-A" completely around perimeter of glass.
4. Install rubber channel to glass, then install assembly

into window opening in body.

5. Apply good weatherstrip cement between rubber channel and glass as indicated at (2) in Section "A-A", around perimeter of glass.
6. Install metal retainers along rubber channel, clean off excess sealer, and reinstall garnish moldings.



REAR QUARTER WINDOW AND REAR QUARTER WINDOW VENTILATOR ASSEMBLY

2562

The above style incorporates a friction-type ventilator assembly at the forward portion of the stationary rear quarter window. It is necessary to remove the rear quarter window before the ventilator can be removed.

REMOVAL

1. Remove rear quarter window garnish moldings and metal retainers along rubber channel.
2. Remove screw at upper and lower end of ventilator division channel inner scalp molding and carefully pry off molding.
3. With helper supporting glass on inside of body, carefully push rear quarter window with rubber channel toward inside of body.
4. Remove channel and glass from body and place on covered bench, then remove rubber channel from glass.
5. Remove seven (7) ventilator attaching screws, then remove ventilator assembly.

INSTALLATION

1. Clean off old sealer from body and rubber channel.
2. Check rubber channel and rear quarter window opening for any irregularities and correct if present.
3. Install ventilator assembly in place and secure with attaching screws.
4. Apply bead of medium-bodied sealer along wall of rabbet, as indicated at (1) in Section "A-A" along top, bottom and rear end of window opening. In addition, apply bead of sealer along ventilator division channel as indicated at (1) in Section "B-B".
5. Install rubber channel to glass, then install assembly into window opening in body.
6. Apply good weatherstrip cement between rubber channel and glass as indicated at (2) in Sections "A-A" and "B-B", around perimeter of glass.
7. Install metal retainers along rubber channel, clean off excess sealer, and reinstall garnish moldings.

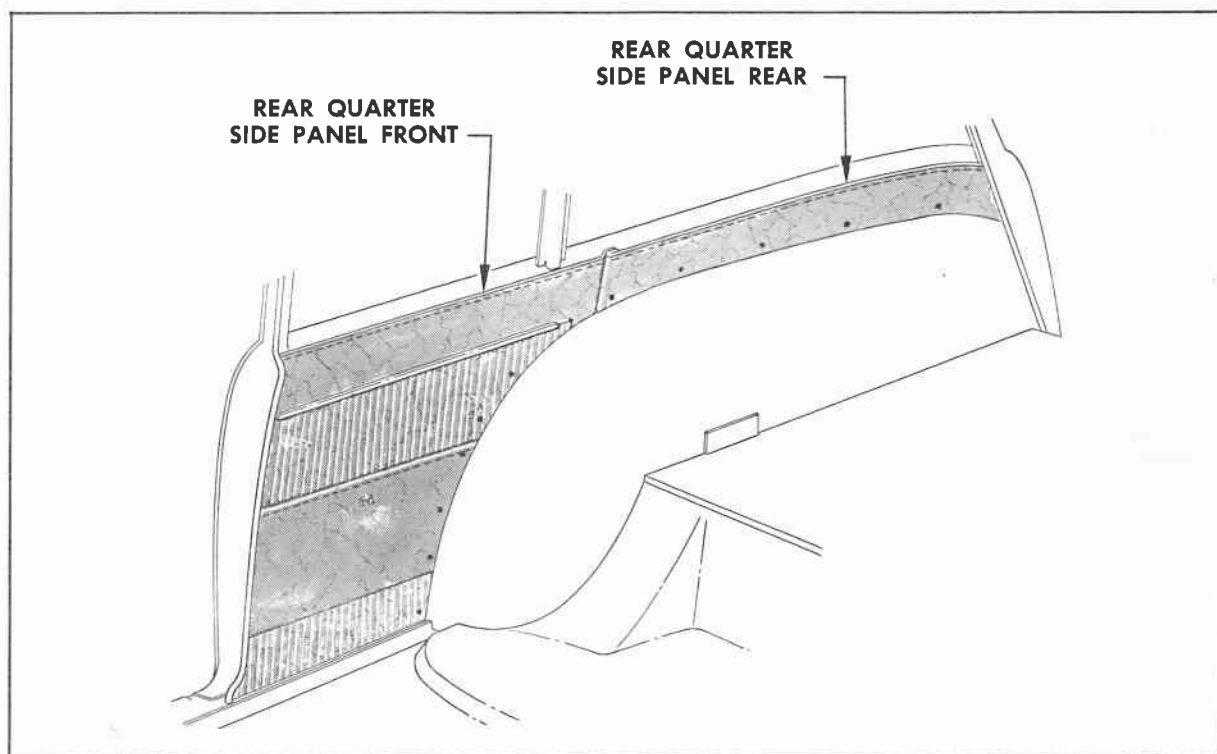
REAR QUARTER INSIDE HARDWARE AND TRIM 2563F

REAR QUARTER WINDOW GARNISH MOLDINGS 2563F REMOVAL AND INSTALLATION

The garnish moldings are secured to the body with screws, and consist of a garnish molding front and rear, and a garnish molding upper and lower escutcheon. In addition, a molding is installed along the rear quarter window division rail between the rear quarter window front, and rear quarter window rear. To remove moldings, remove escutcheons and molding attaching screws. To install moldings, reverse removal procedure.

REAR QUARTER TRIM 2563F

The rear quarter trim consists of a rear quarter side panel front and rear as shown in the illustration.



REMOVAL AND INSTALLATION

1. Remove rear quarter window garnish moldings. Disengage folding seat back from folding seat back retainers and remove retainers.
2. Remove screws securing side panels along wheelhouse. Remove side panel rear and rear quarter window front regulator handle.
3. With suitable tool, carefully pry front edge of side

- panel front from body lock pillar. On electric styles, disconnect window control switch from terminal block.
4. Carefully lift panel to disengage retaining tabs and remove panel from body.
5. To install, reverse removal procedure. Before installing trim, apply sealer around trim and seat back retainer attaching screw holes in inner panel.

REAR QUARTER WINDOW FRONT AND REAR 2563F

The above style incorporates a movable rear quarter window front and a stationary rear quarter window rear. To remove the stationary rear quarter window, remove the outer division molding inner retainer and follow the procedure outlined for the rear quarter window on the 2562DF styles. The front window is the dropping-type and is controlled by a manual or electric window regulator. The procedure for removing the rear quarter front window is outlined and illustrated on next page.



REMOVAL AND INSTALLATION

1. Remove escutcheons at top and bottom of rear quarter window inner division molding, then remove molding and outer division molding inner retainer.

2. Remove rear quarter window front garnish molding.

3. Remove two (2) screws securing glass run channel along front edge, then carefully pry channel with attached clips from opening and pull upward to remove from retainer.

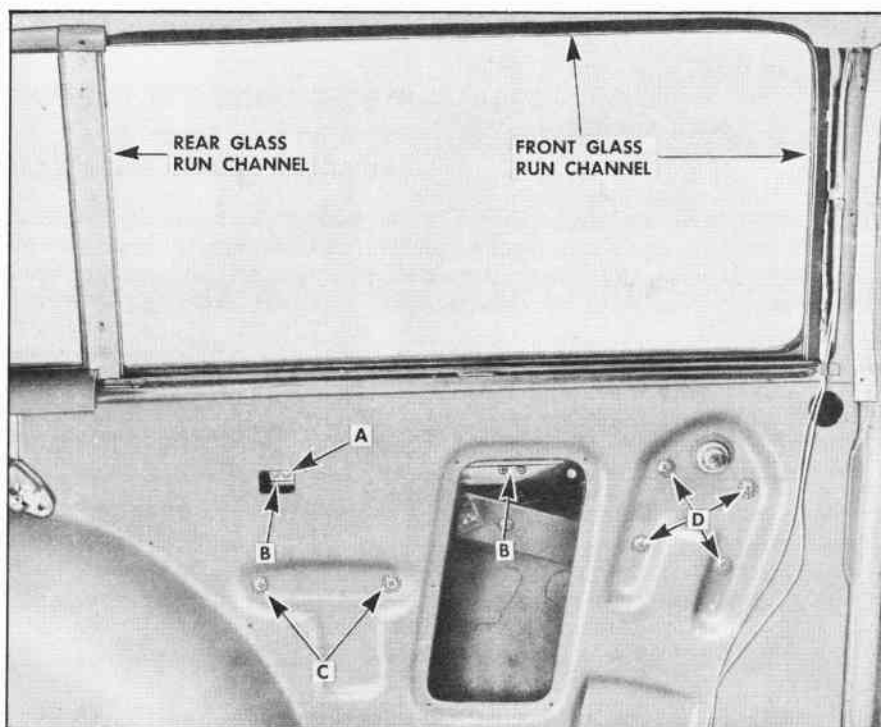
4. Carefully pry glass run channel rear with attached rosebud clips from body and pull upward to remove from retainer.

5. Remove rear quarter side panel front from body. See "Rear Quarter Trim."

6. Remove large access hole cover and tape covering small access hole "A".

7. Lower window until cam to window sash channel support attaching screws "B" are visible. On electric styles, disconnect positive battery cable.

8. Remove sash channel support attaching screws "B" and disengage supports from cam channel, then pull glass upward and tilt inward to remove from body. CAUTION: On electric styles, DO NOT OPERATE REGULATOR MOTOR after the window assembly is disengaged from the regulator or as a bench operation after the regulator



is removed from the rear quarter. Operation of the motor with the load removed may damage the unit and make it inoperative.

9. To install, reverse removal procedure. Seal inner panel openings. See "Rear Quarter Inner Panel Sealing."

ADJUSTMENTS

To correct a condition where the glass is "cocked" in the glass run channels, loosen rear quarter inner panel cam rear attaching screw "C" and adjust rear of cam up or down as required, then tighten screw.

REAR QUARTER WINDOW FRONT-REGULATOR (MANUAL AND ELECTRIC)

2563F

The rear quarter window regulator is similar to the door window regulator. An electrically-powered window regulator is available as an option.

REMOVAL AND INSTALLATION

1. Remove escutcheons at top and bottom of rear quarter window inner division molding, then remove molding.

2. Remove rear quarter window front garnish molding.

3. Remove rear quarter side panel front from body. See "Rear Quarter Trim."

4. Remove large access hole cover and tape covering small access hole "A".

5. Lower window until cam to window sash channel support attaching screws "B" are visible. On electric styles, disconnect positive battery cable.

6. Remove sash channel support attaching screws "B" and disengage supports from cam channel, then prop glass in "up" position. CAUTION: On electric styles, DO NOT OPERATE REGULATOR MOTOR after the window assembly is disengaged from the regulator or as a bench operation after the regulator is removed from the rear quarter. Operation of the motor with the

load removed may damage the unit and make it inoperative.

7. Remove rear quarter inner panel cam attaching screws "C".

8. Working through loading hole, remove quarter window lower sash channel cam and rear quarter inner panel cam from regulator.

9. On electric styles, disconnect regulator electric motor leads from wire harness.

10. Remove regulator attaching screws "D" and carefully remove regulator assembly from between quarter panels through large access hole. NOTE: The procedure for removing the electric motor from the regulator is the same as performed on the electric door window regulator.

11. To install, reverse removal procedure. Seal inner panel opening. See "Rear Quarter Inner Panel Sealing."

REAR QUARTER WINDOW FRONT-GLASS RUN CHANNELS

2563F

The run channel for the rear quarter window consists of a front and rear section. The front glass run channel extends along the front and upper edge of the window and is secured in place by two (2) screws and snap-in clips. The rear glass run channel extends along the rear edge of the window and is secured in place with rosebud clips. The lower portion of both glass run channels is secured by a retainer. The illustration on previous page shows the front and rear glass run channels.

REMOVAL AND INSTALLATION

1. Remove escutcheons at top and bottom of rear quarter window inner division molding, then remove molding and outer division molding inner retainer.
2. Remove rear quarter window front garnish molding.
3. Carefully pry glass run channel rear with attached rosebud clips from opening and pull upward to disen-

gage lower portion of channel from retainer.

4. Remove two (2) screws securing front glass run channel, then carefully pry channel with attached clips from opening and pull upward to disengage lower portion of channel from retainer.

5. To install, reverse removal procedure.

REAR QUARTER INSIDE HARDWARE AND TRIM

2564DF

REAR QUARTER WINDOW GARNISH MOLDINGS

2564DF

REMOVAL AND INSTALLATION

The rear quarter window garnish moldings are secured to the body with screws and consist of a garnish molding front, garnish molding upper and lower front, garnish molding upper and lower rear, and garnish molding rear. To remove moldings, remove lift gate opening upper finishing molding and remove garnish molding attaching screws. To install moldings, reverse removal procedure.

REAR QUARTER TRIM

2564DF

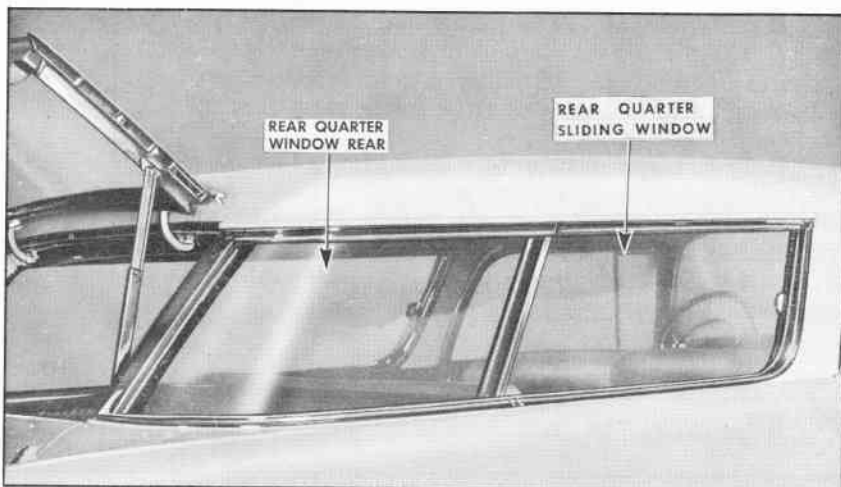
REMOVAL AND INSTALLATION

The rear quarter trim consists of a side panel front and rear, and wheelhouse trim. The removal and installation of the side panel trim is similar to the procedure outlined for the rear quarter trim on the 2563F styles. The wheelhouse trim is removed in the same manner as outlined for the 2562DF style.

REAR QUARTER SLIDING WINDOW & REAR QUARTER WINDOW REAR

2564DF

The 2564DF style incorporates a sliding rear quarter window front, and a stationary rear quarter window rear. The stationary rear quarter window is removed and installed in the same manner as outlined for the stationary rear quarter window on the 2562DF styles. However, it is necessary to remove the rear quarter sliding front window before the stationary rear quarter rear window can be removed. The procedure for removing the rear quarter sliding front window is outlined below.



REMOVAL AND INSTALLATION

1. Remove rear quarter window garnish moldings.
2. Remove screw securing stop at rear end of lower glass run channel, then remove retainers securing rear portion of lower glass run channel.
3. Carefully pull loose portion of lower channel with glass toward inside of body, then disengage glass from upper and lower channels.

4. To remove rear quarter window rear, see "Rear Quarter Window" for 2562 and 2562DF styles. NOTE: When reinstalling rear window, be sure to install chrome molding with inner sealing strip to front edge of rear window channel.
5. To install windows, seal stationary window as specified and reverse removal procedure.

REAR QUARTER SLIDING WINDOW GLASS RUN CHANNELS

2564DF

The rear quarter window glass run channels consist of an upper and lower section. The upper channel is secured by rosebud clips at the front end and by screws at the rear end. The lower channel is secured by rosebud clips at the front end and by retainers and a window stop at the rear end.

REMOVAL AND INSTALLATION

1. Remove rear quarter window garnish moldings.
2. Remove rear quarter window front as outlined above.
3. To remove lower channel, disengage rosebud clips securing forward portion of channel to body.
4. To remove upper channel, remove attaching screws at rear end of channel, then disengage rosebud clips securing forward portion of channel.
5. To install, reverse removal procedure.

REAR QUARTER INNER PANEL SEALING

2562, 2562DF, 2563F, 2564DF

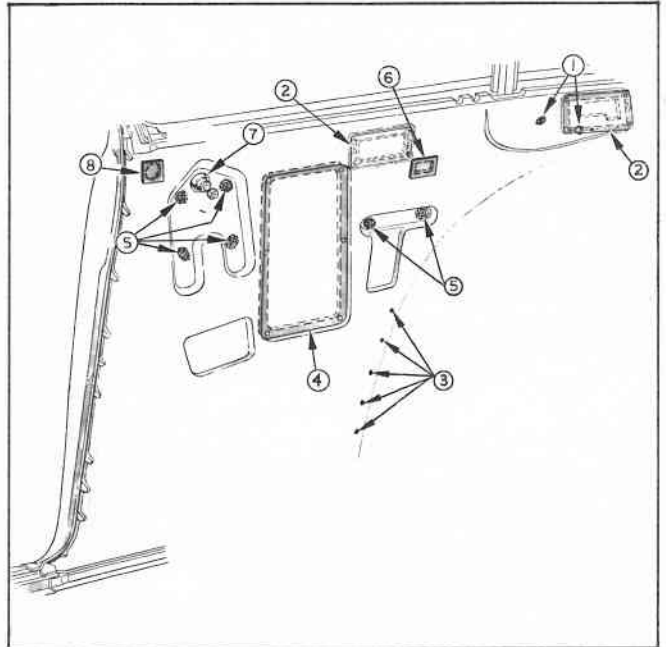
Whenever work is performed on a rear quarter where the inner panel seals have been disturbed, the area must be resealed before the rear quarter trim is reinstalled. The illustration shows the rear quarter inner panel openings which are sealed to prevent water leakage and possible damage to the trim.

ALL STYLES

1. Apply medium-bodied sealer to seat back retainer attaching screws.
2. Apply bead of medium-bodied sealer around edge of cover plate to effect a seal between cover and inner panel.
3. Apply medium-bodied sealer to all trim panel attaching screw holes.

2563F

4. Apply bead of medium-bodied sealer along contacting surface of inner panel completely around access hole to effect a seal between cover plate and inner panel.
5. Apply body caulking compound to window regulator attaching holes and rear quarter inner panel cam attaching holes.
6. Apply waterproof body tape over cam access hole.
7. On styles equipped with manual regulator, apply good weatherstrip cement over exposed surface of regulator spindle hole sealing washer.
8. On 2564DF styles, apply waterproof body tape over gage hole.



NOTES
