

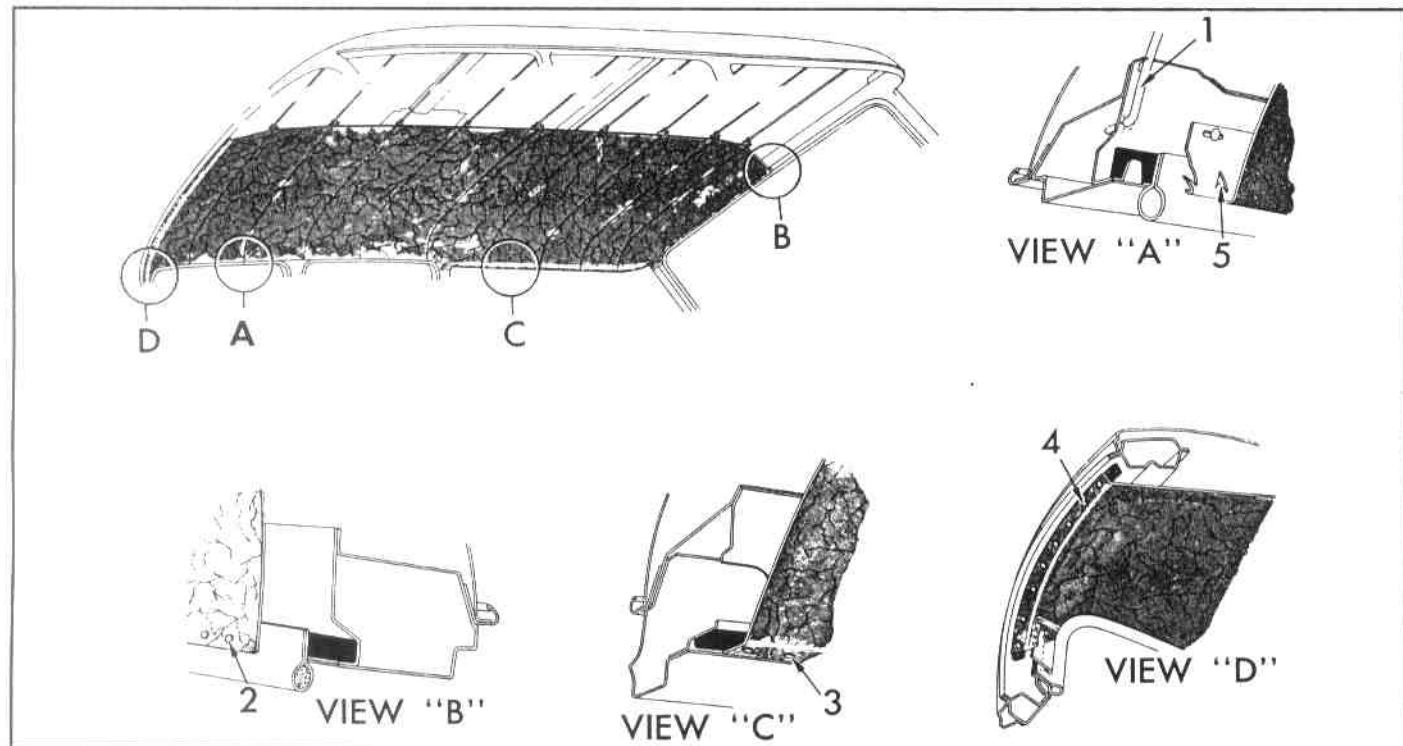
HEADLINING ASSEMBLY

HEADLINING ASSEMBLY

1062F, 1062DF, 1063F, 1263F, 1271, 2271
2263F, 2562, 2562DF, 2563F

The headlining assembly is secured in place by listing wires which are inserted through listing pockets sewed to the headlining. The ends of the listing wires are inserted into holes in the sideroof rails. In addition, the edges of the headlining are cemented and tacked or stapled to trim sticks installed to the roof rail along the windshield, door, rear quarter and lift gate openings. On all styles except 1271, 2271 styles, the edge of the headlining above the door opening is secured in place by metal retainers with lanced tabs.

The illustration shows a headlining assembly installed in a 1062F and 1062DF style. The installation of a headlining is similar on the other styles. **NOTE: BE SURE HANDS ARE CLEAN BEFORE BEGINNING WORK ON INTERIOR TRIM.**



REMOVAL

- Remove following trim and hardware parts:
 - Windshield side and upper garnish moldings
 - Rear view mirror support
 - Sunshade assemblies
 - Rear quarter window garnish moldings
 - Tail gate opening upper finishing molding
 - Dome lamp assembly
 - Coat hooks
- With suitable tool, carefully remove tacks or staples securing edge of headlining over windshield, door, rear quarter window and lift gate opening.
- On all styles except 1271, 2271 styles with suitable tool carefully disengage headlining from metal retainer tabs above door opening.
- Carefully disengage ends of front headlining listing wire from holes in side roof rails. Proceeding rearward, disengage remaining listing wires and roll up headlining with listing wires on outside. **NOTE:** At the roof bow the headlining listing wire is secured by retaining tabs.
- Carefully remove headlining with listing wires from

body and place on a covered bench.

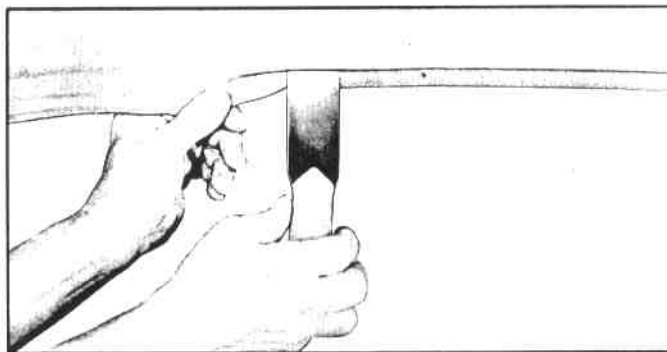
INSTALLATION

- Lift headlining assembly into body, then starting at the rear and working toward center roof bow, insert ends of listing wires into holes in side roof rail as shown at one (1) in view "A". Swing listing wire in upright position until wire is engaged in notch as shown in illustration.
- Attach listing wire to center roof bow, then working from roof bow toward front of body, insert ends of remaining listing wires into holes in side roof rail.
- Center and align headlining as required for proper installation.
- Cement and stay-tack headlining material, above lift gate opening as indicated at two (2) in view "B", above rear quarter window opening as indicated at three (3) in view "C", and above windshield opening as indicated at four (4) in view "D". On 1271 styles, the headlining is also tacked above door openings.
- Remove all fullness and "draws" from material, then permanently tack material in place.

6. On all styles except the 1271-2271, use a headlining inserting tool or other suitable tool and carefully tuck edges of headlining above door opening to engage tabs of metal retainer shown at five (5) in view "A" in drawing on previous page.



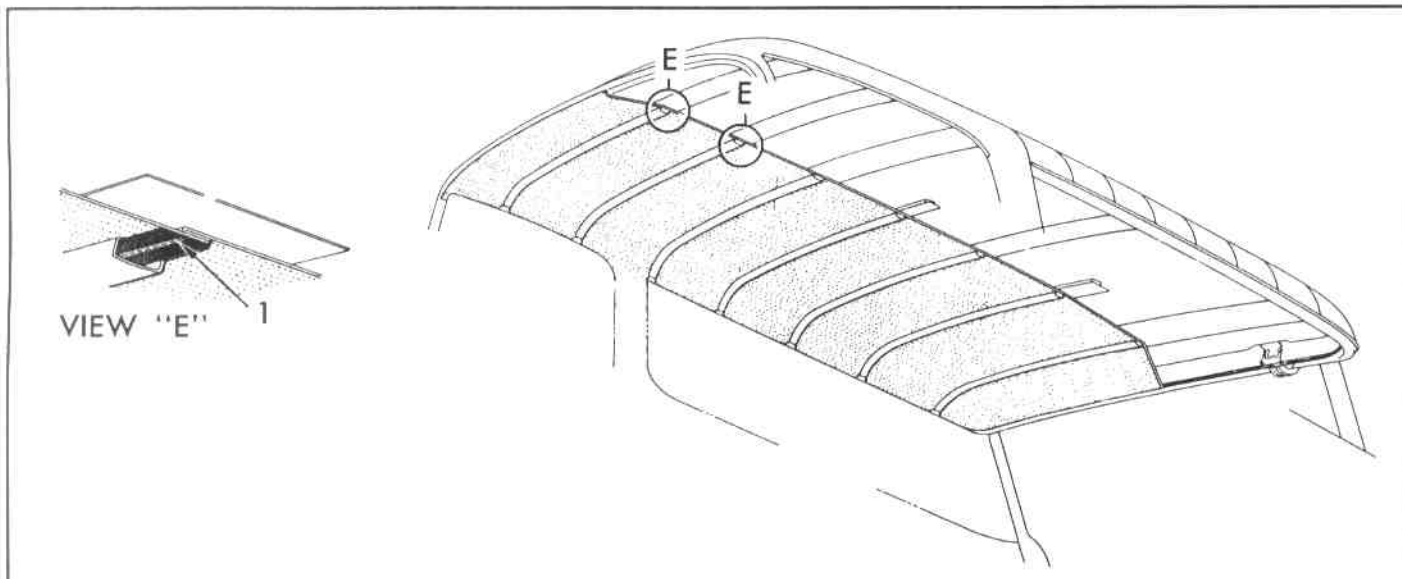
7. Install previously removed parts.



HEADLINING ASSEMBLY

1064DF, 2564DF

The headlining assembly is secured in place by exposed channel-type roof bows which are secured at each end to the side roof rail by two (2) screws. In addition the headlining is cemented and tacked or stapled to trimsticks installed over the lift gate, rear quarter window, door and windshield opening. NOTE: BE SURE HANDS ARE CLEAN BEFORE BEGINNING WORK ON INTERIOR TRIM.



REMOVAL

INSTALLATION

1. Remove following trim and hardware parts:
 - a. Windshield side and upper garnish moldings
 - b. Rear view mirror support
 - c. Sunshade assemblies
 - d. Door opening finishing molding
 - e. Rear quarter window garnish moldings
 - f. Tail gate opening upper finishing molding
 - g. Side roof rail lamp assemblies
 - h. Coat hooks
2. With suitable tool, carefully remove tacks or staples securing headlining over lift gate, rear quarter, door and windshield opening.
3. Remove screws securing ends of each exposed roof bow and carefully remove headlining with attached roof bows from body.
4. Place headlining on clean bench and if necessary detach roof bows from foundation on headlining.

1. If roof bows were removed, carefully install roof bows to headlining foundations. Typical roof bow and headlining foundation installation is shown at one (1) in view "E".
2. Lift complete headlining assembly into body. Attach end of each roof bow loosely to the side roof rails.
3. Carefully stretch out and center headlining, then tighten center roof bow in full down position.
4. Starting at windshield opening, carefully pull headlining tight, then cement and stay tack headlining to tacking strips. Perform same operation at lift gate opening and side roof rails.
5. After headlining is free of all wrinkles and draws, permanently tack all areas previously stay tacked.
6. Adjust all roof bows to proper tension on headlining, then tighten all roof bow attaching screws.
7. Reinstall previously removed parts.

SEATS

FRONT SEAT ASSEMBLY

1062F, 1062DF, 1063F, 1064DF, 1263F, 2263F

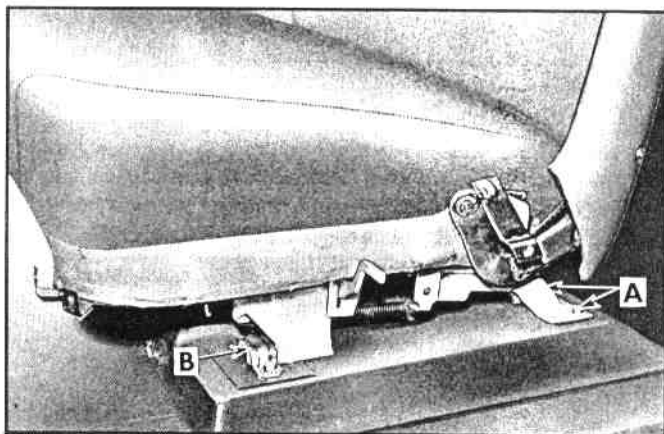
Two types of seat adjusters are available for the 1955 Station Wagons. A manual horizontal seat adjuster is installed as standard equipment on all of the Station Wagon styles. An electric horizontal seat adjuster is installed as an option on the 1062F, 1062DF, 1063F and 1064DF styles. The procedures below outline the removal and installation of the front seat assembly and major component parts.

FRONT SEAT (MANUAL)

1062F, 1062DF, 1063F, 1064DF, 1263F, 2263

REMOVAL AND INSTALLATION

1. With seat in full forward position, loosen sill plates, turn back floor carpet and remove two (2) seat adjuster to floor pan bolts "A" from rear leg of each adjuster.
2. Aided by helper pull entire seat assembly rearward to disengage seat adjuster front legs from brackets "B" and remove seat assembly from body.
3. To install, reverse removal procedure. NOTE: Seat side panel removed for illustrative purposes.

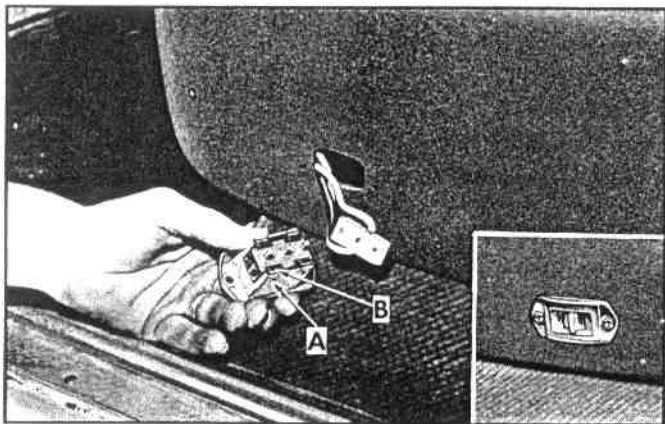


FRONT SEAT (ELECTRIC)

STYLES EQUIPPED WITH ELECTRIC SEAT ADJUSTERS

REMOVAL AND INSTALLATION

1. Operate seat to extreme forward position and remove left seat side panel.
2. Detach regulator wiring harness from seat bottom frame.
3. Remove ring retainer securing regulator front support pin located beneath left side and front edge of seat assembly, then remove support pin.
4. Loosen sill plates and turn back floor carpet; then remove seat adjuster to floor pan bolts from rear legs of seat adjuster.
5. With aid of helper, pull seat assembly rearward to detach seat adjuster front legs from brackets, and remove seat assembly from body. NOTE: Horizontal regulator remains attached to floor pan.
6. To install, reverse removal procedure.



FRONT SEAT REGULATOR SWITCH

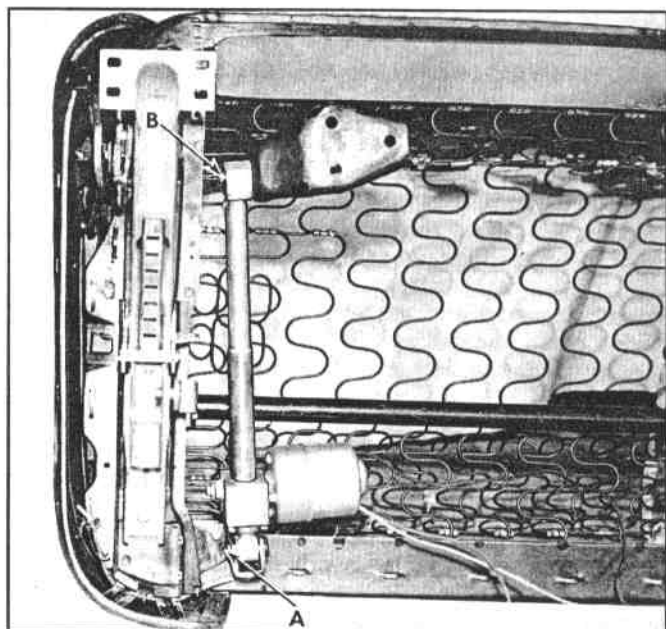
STYLES EQUIPPED WITH ELECTRIC SEAT ADJUSTERS

REMOVAL AND INSTALLATION

1. Remove two screws from escutcheon and pull escutcheon and switch assembly from seat side panel.
2. Detach terminal block from switch and through hole "A" depress clip tab and remove clip "B". In a similar manner remove remaining three clips and remove switch from escutcheon.
3. To install, reverse removal procedure.

FRONT SEAT
HORIZONTAL REGULATOR ASSEMBLY
 STYLES EQUIPPED WITH
ELECTRIC SEAT ADJUSTERS
REMOVAL AND INSTALLATION

1. Operate seat to extreme forward position.
2. Detach regulator motor wires from wiring harness and motor ground wire from floor pan.
3. At front of seat, remove retainer "A" from regulator front support pin and remove pin from support and regulator.
4. Remove retainer "B" from rear support pin and detach regulator from pin. NOTE: In the opposite illustration, the seat has been removed from body for illustrative purposes only.
5. To install, reverse removal procedure.

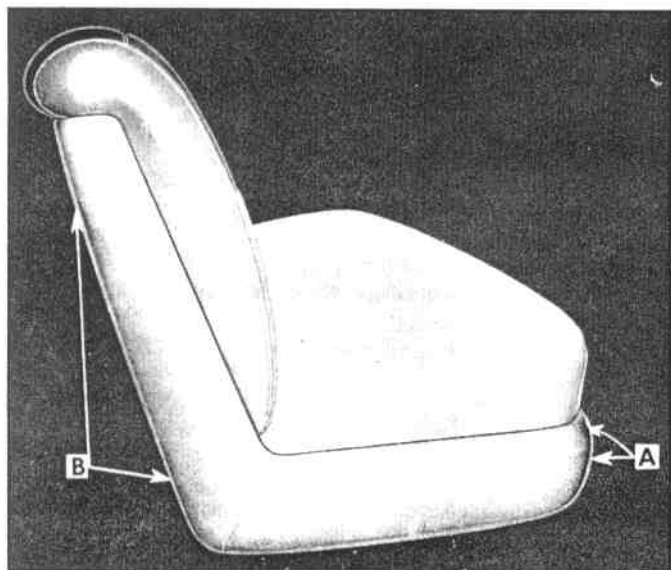


FRONT SEAT SIDE PANELS

1062F, 1062DF

REMOVAL AND INSTALLATION

1. On left seat side panel loosen set screw on seat adjuster knob and remove knob.
2. Remove two screws "A" at front and two screws "B" at rear of side panel.
3. Pull panel outward at front to clear brackets and remove from seat. On electric styles disconnect terminal block from seat control switch at left seat side panel.
4. To remove front seat side panel extension located at rear corner of seat cushion, remove screws attaching panel extension to seat frame.
5. To install, reverse removal procedure.



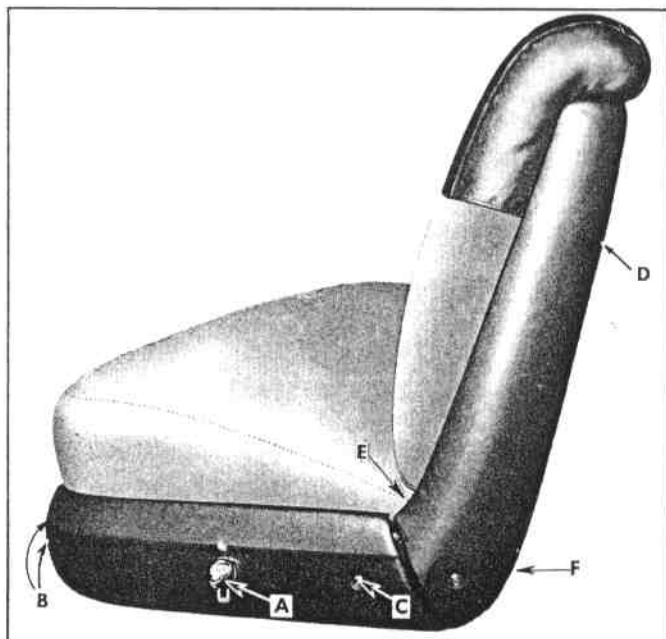
FRONT SEAT

SIDE AND BACK OUTER PANELS

1063F, 1064DF, 1263F, 2263F

REMOVAL AND INSTALLATION

1. On lower left seat side panel loosen set screw "A" on seat adjuster knob and remove knob.
2. Remove two screws "B" at front and one screw "C" at rear of lower side panel and remove panel. On electric styles, disconnect terminal block from seat switch at left seat side panel.
3. To remove seat back outer panel, remove screw "D".
4. Insert screw driver between side panel and seat trim and remove screw indicated at "E". Tilt seat back forward and remove screw indicated at "F", then remove panel.
5. To install, reverse removal procedure.

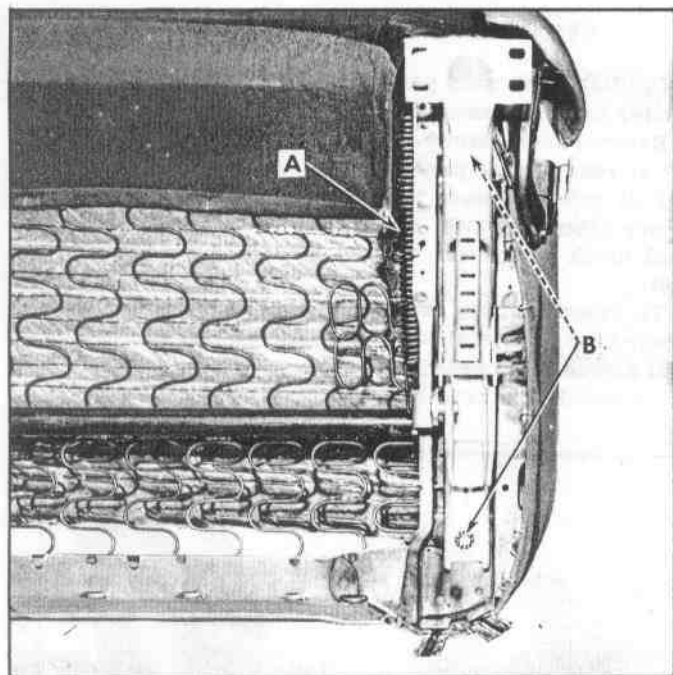
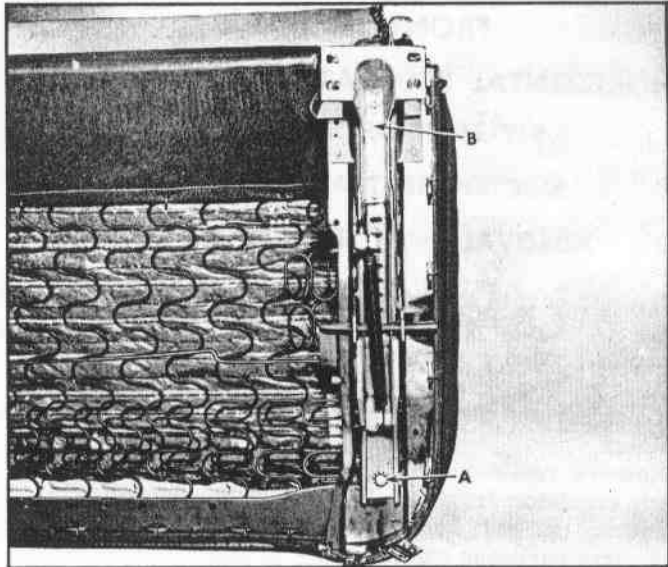


FRONT SEAT ADJUSTERS (MANUAL)

1062F, 1062DF, 1063F, 1064DF, 1263F, 2263F

REMOVAL AND INSTALLATION

1. Remove seat assembly from body and place upside down on clean bench.
2. Remove seat side panel as previously described.
3. Move sliding mechanism rearward and remove adjuster to seat bottom frame bolt "A". Move sliding mechanism forward and remove adjuster to seat bottom frame bolt indicated at "B".
4. With seat adjuster detached from seat bottom frame, the locking rod can be disengaged from seat adjuster. NOTE: If a new locking rod is installed, remove the slack from the rod and its attaching parts by using a suitable tool and crimping the rod near the right seat adjuster as shown in the illustration. This operation is performed to insure a proper locking and unlocking action of the right seat adjuster when operating the control handle on the left seat adjuster.
5. To install, reverse removal procedure. NOTE: When attaching seat adjuster to seat bottom frame, be sure that right and left sliding mechanisms are in the same relative position.



FRONT SEAT BACK

1062F, 1062DF,

REMOVAL AND INSTALLATION

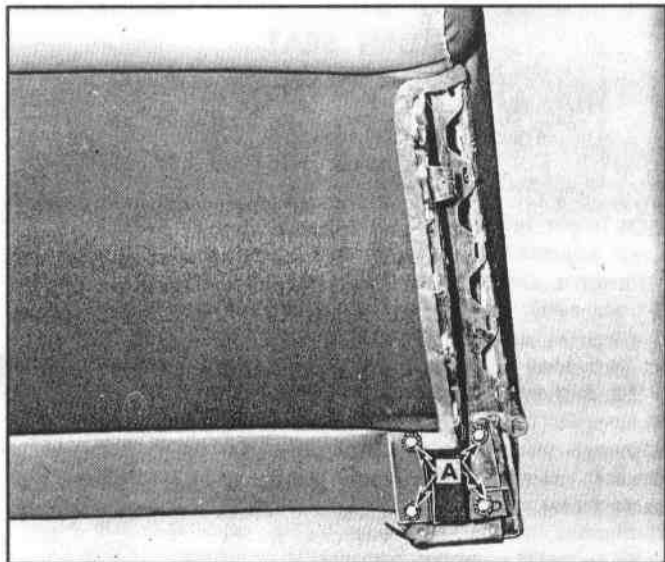
1. Remove seat side panel and seat side panel extension as previously described.
2. Remove four seat back frame to seat bottom frame bolts "A" at each lower corner of the seat back and remove seat back. NOTE: To remove seat back it is not necessary to remove seat assembly from body.
3. To install seat back, reverse removal procedure.

FRONT SEAT ADJUSTERS (ELECTRIC)

1062F, 1062DF, 1063F, 1064DF

REMOVAL AND INSTALLATION

1. Operate seat to extreme forward position and remove seat assembly from body.
2. Disengage end of tensioner spring "A" from right horizontal equalizing rod link.
3. Remove two (2) seat adjuster to seat bottom frame bolts indicated at "B", and remove seat adjuster from seat.
4. To install seat adjuster, reverse removal procedure.

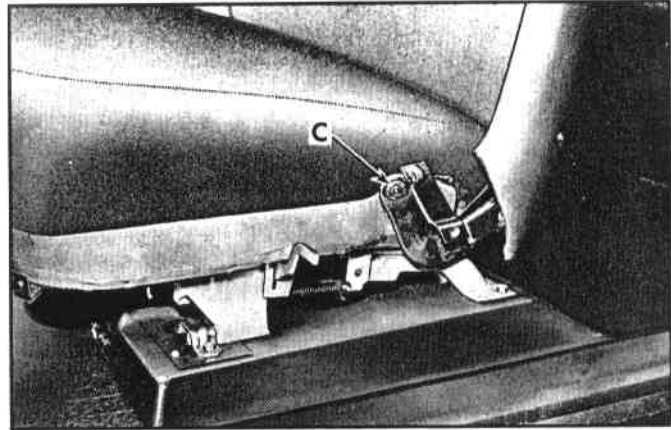


FRONT SEAT BACK

1063F, 1064DF, 1263F, 2263F

REMOVAL AND INSTALLATION

1. Remove seat lower side panel.
2. Remove snap retainer "C" from outside hinge pin.
3. With the opposite seat back tilted forward, pull seat back toward outside of body sufficiently to disengage outer support arm from hinge pin.
4. Rotate the seat back forward sufficiently to disengage hooked end of center hinge pin from its retainer and remove seat back from body.
5. To install, reverse removal procedure.



FRONT SEAT BACK-OF-BACK TRIM

1062F, 1062DF

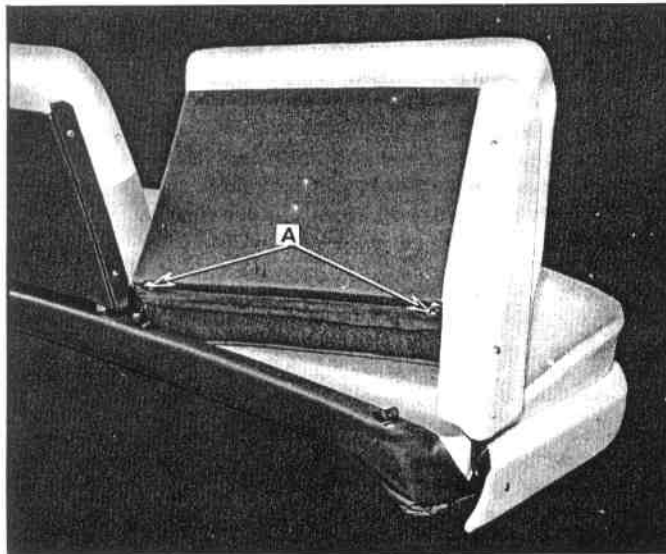
REMOVAL AND INSTALLATION

1. Remove seat back assembly as previously described.
2. Remove hog rings attaching back of seat back trim to retainers along sides and bottom of seat back frame. NOTE: The seat trim material is sewed to the bolster along the top of the seat back and is not removable unless the front portion of the seat back trim is also removed.

3. To obtain access to the seat back spring construction, remove hog rings attaching jute pad to springs and remove pad.
4. To install seat back of back trim, reverse removal procedure.

FRONT SEAT BACK-OF-BACK TRIM

1063F, 1064DF, 1263F, 2263F



REMOVAL AND INSTALLATION

1. Remove seat back outer side panel, as previously described.
2. Along inner side edge of seat back, remove two attaching screws and inside finishing trim strip.
3. Remove screws securing stops "A" at lower rear corners of seat back.
4. Along each side and bottom of seat back, remove hog rings attaching seat back trim material to the retainers on the seat back frame. NOTE: The seat back trim material is sewed to the bolster along the top of the seat back and is not removable unless the front portion of the seat back trim is also removed.
5. To obtain access to seat back spring construction, remove hog rings attaching jute pad to springs and remove pad.
6. To install, reverse removal procedure.

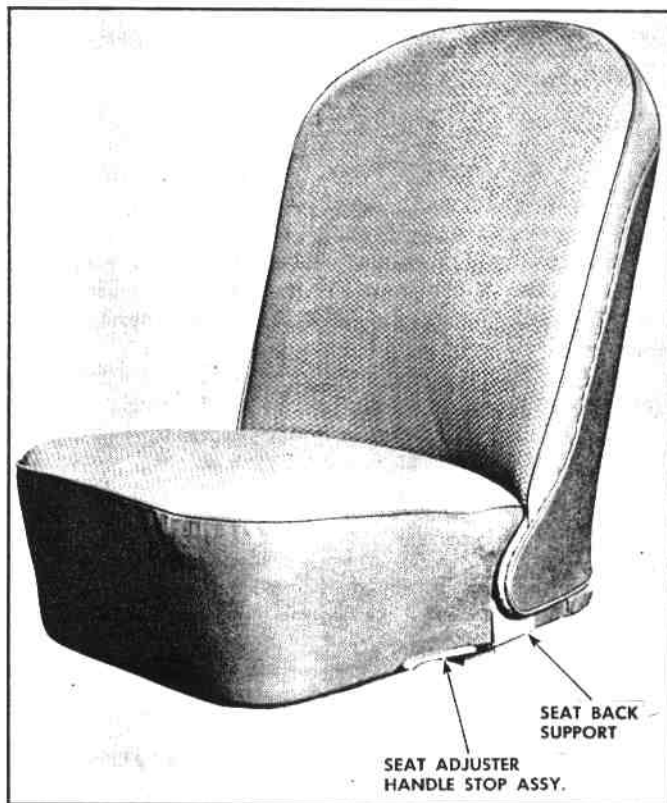
DRIVER'S SEAT ASSEMBLY

1271, 2271

The seat assembly is secured to the body by two (2) bolts which are installed through the ends of the seat adjuster front frame into supports installed to the body. The seat back, which consists of a metal panel covered with padding and trim, is secured to the seat cushion by supports installed to the seat cushion bottom. The seat assembly is equipped with a seat adjuster. When the seat adjuster control handle is disengaged from the seat adjuster frame rack, the seat may be moved fore and aft. The illustration shows the driver's seat assembly removed from the body.

REMOVAL AND INSTALLATION

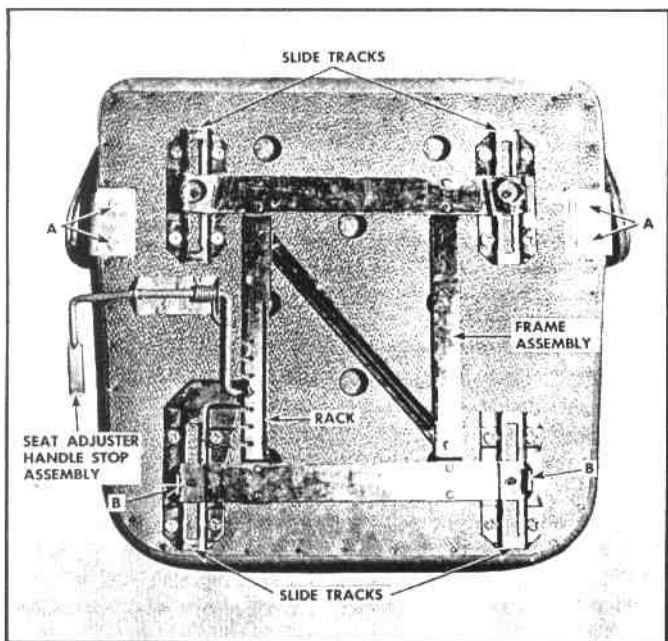
1. To remove complete seat assembly from body, remove nuts and bolts securing seat adjuster front frame to supports. To install, reverse removal procedure.
2. To remove seat back from seat cushion, pivot seat assembly forward to gain access to seat back attaching screws, then remove screws "A" shown in illustration below. To install reverse removal procedure.



SEAT ADJUSTER ASSEMBLY

1271, 2271

The seat adjuster assembly consists of four (4) slide tracks and a frame assembly as shown in the illustration. The ends of the front frame, indicated at "B", are secured to supports installed to the body. When a fore or aft adjustment of the seat assembly is desired, pull the seat adjuster handle stop assembly "up" to disengage the stop from the adjuster rack, move the seat to the desired location, then release the handle to lock the seat in the new position.



REMOVAL AND INSTALLATION

1. Remove seat assembly from body and place on covered bench.
2. Remove screws securing slide tracks and remove seat adjuster assembly from seat cushion.
3. To install, reverse removal procedure.

PASSENGER'S SEAT ASSEMBLY

1271, 2271

The passenger's seat assembly is similar in design and construction and is removed and installed in the same manner as the driver's seat. NOTE: The passenger's seat is not equipped with a seat adjuster.

FOLDING SEAT ASSEMBLY

1062F, 1062DF, 1063F, 1064DF, 1263F, 2263F

The folding seat cushion is secured in place by two (2) hinges at the front corners. The folding seat back is secured in place by a hinge at each lower corner and by a support at each upper corner. The support pin enters a retainer installed to the right and left rear quarter inner panel.

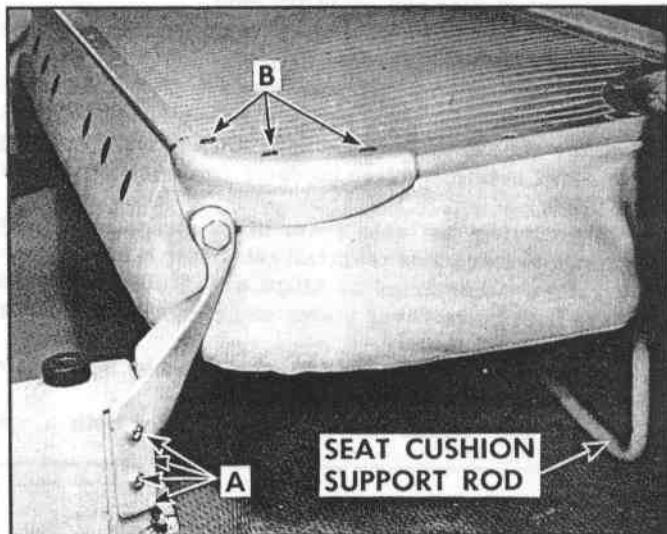
If additional floor space is desired, the seat cushion and back are rotated forward to form a floor board. On the 1062F, 1062DF, 1063F, 1263F and 2263F styles, the bottom of the seat cushion and the back of the seat back are covered with linoleum.

OPERATION OF THE FOLDING SEAT FOR ADDITIONAL FLOOR SPACE

1. Operate front seat assembly to forward position.
2. Pull rear edge of folding seat cushion upward until it is in vertical position.
3. Rotate seat cushion support rod around rear edge of seat cushion, then position seat cushion as shown in illustration.
4. Disengage seat back support pins from retainers on rear quarter inner panel and rotate seat back forward until back of seat back is flush with bottom of seat cushion.
5. To operate seat and cushion to original position, reverse procedure. NOTE: Be sure to lift seat back to original position before attempting to lift seat cushion.

REMOVAL AND INSTALLATION

1. To remove seat cushion with hinges from body, remove screws, indicated at "A" in illustration, from each hinge and remove seat cushion.
2. To remove seat cushion without hinges from body, operate seat cushion to position shown in illustration and remove screws "B" from each hinge.
3. To remove seat back, operate seat cushion to position shown in illustration, then remove three (3) bolts securing hinge at each lower corner of seat back and



disengage support pin from each retainer on rear quarter inner panel.

4. To install seat cushion and seat back, reverse removal procedure.

NOTES